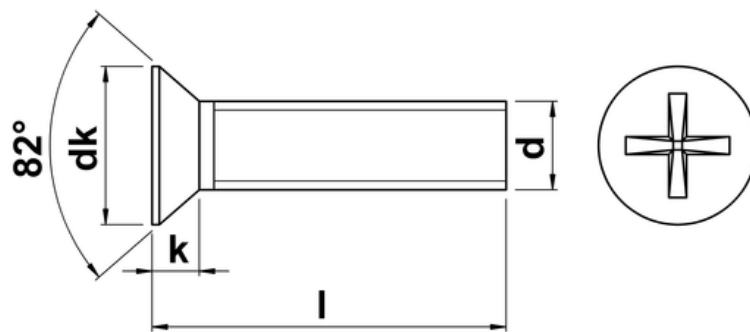




UNF Phillips Csk Machine Screws ASME B18.6.3

A popular machine screw with a phillips drive. The countersunk head is typically used in conjunction with a countersunk hole providing a flush, snag free fit. These items are always fully threaded. Conforms to ASME B18. 6.3. Typically found on consumer electronics and other small machinery where high torque fasteners are not necessary.



d	tpi	dk	k	s
0-80	80	0.112	0.035	0
1-72	72	0.137	0.043	0
2-64	64	0.162	0.051	1
3-56	56	0.187	0.059	1
4-48	48	0.212	0.067	1
5-44	44	0.237	0.075	2
6-40	40	0.262	0.083	2
8-36	36	0.312	0.100	2
10-32	32	0.362	0.116	2
12-28	28	0.412	0.132	3
1/4	28	0.477	0.153	3
5/16	24	0.597	0.191	4
3/8	24	0.717	0.230	4