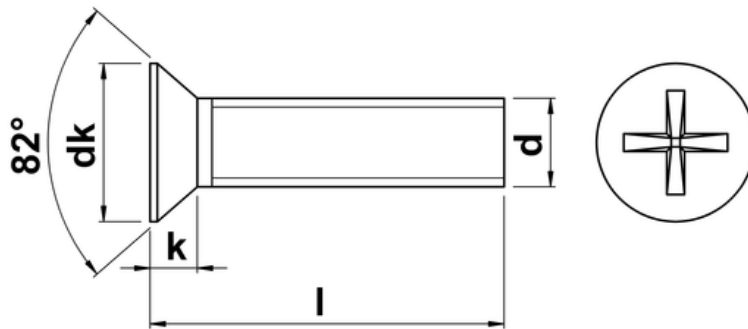




UNC Phillips Csk Machine Screws ASME B18.6.3

A popular machine screw with a phillips drive. The countersunk head is typically used in conjunction with a countersunk hole providing a flush, snag free fit. These items are always fully threaded. Conforms to ASME B18. 6.3. Typically found on consumer electronics and other small machinery where high torque fasteners are not necessary.



d	tpi	dk	k	s
1-64	64	0.137	0.043	0
2-56	56	0.162	0.051	1
3-48	48	0.187	0.059	1
4-40	40	0.212	0.067	1
5-40	40	0.237	0.075	2
6-32	32	0.262	0.083	2
8-32	32	0.312	0.100	2
10-24	24	0.362	0.116	2
12-24	24	0.412	0.132	3
1/4	20	0.477	0.153	3
5/16	18	0.597	0.191	4
3/8	16	0.717	0.230	4