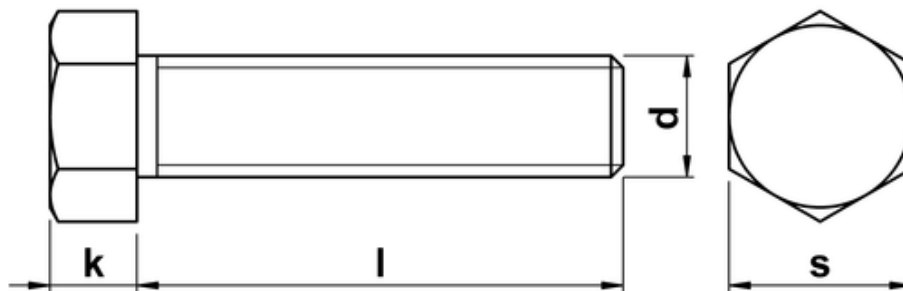




## UNC Hex Head Setscrews ASME B18.2.1

Commonly referred to as a setscrew and longer versions are referred to in the United States as a tap bolt. A standard spanner or ratchet is typically used to fit this product. Used for decades on all types of assembly throughout the world. The hex drive allows a higher torque to be applied. Produced to ASME B18.2.1.



d	k	s
1-64	0.044	0.125
2-56	0.050	0.125
3-48	0.055	0.188
4-40	0.060	0.188
5-44	0.070	0.188
6-32	0.093	0.250
8-32	0.110	0.250
10-24	0.120	0.312
12-24	0.155	0.312
1/4	0.163	0.438
5/16	0.211	0.500
3/8	0.243	0.562
7/16	0.291	0.625
1/2	0.323	0.750
9/16	0.371	0.812
5/8	0.403	0.938
3/4	0.483	1.125
7/8	0.563	1.312

<b>d</b>	<b>k</b>	<b>s</b>
<b>1</b>	0.627	1.500