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PRODUCT DATASHEET
A4 BI-METAL COMPOSITE PANEL FASTENER

Product Details

Designed for:	*Fastening to aluminium sheeting and panels*
Head style:	*Hexagonal*
Drive bit:	*5/16" hexagonal*
Thread form:	*Twin, high thread*
Drill Point:	*Tek 3*
Material grade:	*A4 stainless steel*
Coating:	*Electroplated zinc*
Washer:	*16mmø bonded EPDM*

A4 range – for light steel

Product code	Size	Insulation Thickness Range	Drilling Capacity	Recommended drill speed	Steel Thickness
A4BMHT105-3	5.5 x 105mm	55 - 90mm	1.2 - 3.5mm	1500-2500 RPM	1.2 - 3.5mm
A4BMHT135-3	5.5 x 135mm	60 – 120mm	1.2 – 3.5mm	1500-2500 RPM	1.2 - 3.5mm
A4BMHT150-3	5.5 x 150mm	75 – 135mm	1.2 – 3.5mm	1500-2500 RPM	1.2 - 3.5mm
A4BMHT185-3	5.5 x 185mm	120 – 170mm	1.2 – 3.5mm	1500-2500 RPM	1.2 - 3.5mm

Technical Data

Hardness Rating (Vickers scale)		
Diameter	**Surface Hardness**	**Core Hardness**
5.5mm	383.5 HV0.3	318.6 HV0.3

Ultimate Mechanical Performance		
Diameter	**Tensile Strength**	**Shear Strength**
5.5mm	12.3kN	9.9kN

Tek 3 range – Unfactored pull out values							
Diameter	**Drill Point**	**Steel Thickness**					
		1.2mm	**1.6mm**	**2.0mm**	**2.5mm**	**3.0mm**	**4.0mm**
5.5mm	Tek 3	1.8kN	2.0kN	2.4kN	3.3kN	4.4kN	6.1kN

NOTE: The results expressed in the datasheet are taken as mean loads from a range of empirical tests and are ultimate unfactored loads. Each specifier or end user should make his/ her own decision on what safety factors to use relevant to their design application (such as BS 5950, EN 1991, etc).

Errors and Omissions Excepted.

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ABOUT OUR TESTING

All test results were derived from empirical testing performed by ETAS (Evolution Testing & Analytical Services), a UKAS (United Kingdom Accreditation Service) accredited testing laboratory (Accreditation No. 7485). The following tests were performed to the following standards.

7485

Testing Procedures

Test/ Parameter	Standard/ Method/ Procedure
Ultimate Tensile	**ISO 6892-1: 2009** *"Metallic materials – tensile testing – Part 1: Method of test at room temperature"*.
Ultimate Shear	**MIL-STD-1312-13** *"Military Standard: Fastener test method (Method 13) Double shear test".*
Pull Out (Withdrawal Force)	**EN 14566: 2009** *"Mechanical fasteners for gypsum plasterboard systems. Definitions, requirements and test methods".*
Pull Over	**EN 14592: 2008** *"Timber structures. Dowel type fasteners. Requirements".*
Hardness	**ISO 650 7-1: 2005** *"Metallic materials – Vickers hardness test – Part 1: Test method".*
Corrosion Resistance	**EN ISO 9227: 2012** *"Corrosion tests in artificial atmospheres. Salt spray tests".*
Drilling Time Test	**EN 14566: 2009** *"Mechanical fasteners for gypsum plasterboard systems. Definitions, requirements and test methods".*

Laboratory Contact Details

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